



IOI OLEOCHEMICAL

Color your life! Lip & Cheek Balm



Spice up your life, but gently...

Melt away... with this Lip & Cheek Balm, that gently nourishes your lips and enhances the beauty of your cheeks.

The water-free concept is based on the water-light **MIGLYOL® 8810 ECO**, a natural emollient with high polarity, and **SOFTISAN® 154**, a solid lipid that provides the perfect melting point and stability. **SOFTISAN® 378** is responsible for the melt-on-touch sensation and, in combination with **MIGLYOL® 8810 ECO**, ensures soft and hydrated skin. **SOFTISAN® 649**, a vegan film-former, not only ensures that the product stays in place, but also strengthens the skin barrier.

The formulation is easy to apply with a finger, brush, or sponge. Apply, blend out and you're done! Add spice to your life with just a few flicks of your wrist. On the cheek, the formulation feels powdery, non-oily and stays put. On the lips, the balm transforms into a creamy, easy-gliding formula that leaves a nourishing feel.

Hybrid formula, 100% vegan, formulated with more than 98% natural ingredients, free of perfume and preservatives - we can all do with a little spice after all.



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No.: 864

PHASE	TRADE NAME	INCI	%	FUNCTION
A	MIGLYOL® 8810 ECO	Butylene Glycol Dicaprylate/Dicaprate	1.85	Wetting Agent & Polar Emollient
A	SunCroma™ Red Iron Oxide	CI 77491	0.20	Pigment
A	SunCroma® Titanium Dioxide	Titanium Dioxide	0.93	Pigment
A	SunCroma® D&C Red 22 Al. LK	CI 45380	0.73	Pigment
B	MIGLYOL® 8810 ECO	see above	42.80	Water-Light Emollient
B	Castor Oil	Ricinus Communis Seed Oil	10.00	Plant Oil
B	Rosehip Oil	Rosa Canina Fruit Oil	5.00	Plant Oil
B	SOFTISAN® 649	Bis-Diglyceryl Polyacyladipate-2	2.00	Film-Forming, Moisturizing, Skin Barrier Protecting
B	SOFTISAN® GC8	Glyceryl Caprylate	0.30	Wetting Aid & Anti- Microbial Stabilizer
B	6642 Organic Carnauba Wax	Copernicia Cerifera Cera	10.00	Wax (MP: 80 – 86°C)
B	6607L Sunflower Seed Wax	Helianthus Annuus Seed Cera (and) Ascorbyl Palmitate (and) Tocopherol (and) Helianthus Annuus Seed Oil	4.00	Wax (MP: 74 – 80°C)
B	6692 Rose Wax	Rosa Damascena Flower Cera	3.00	Fragranced Wax (MP: 60°C)
B	SOFTISAN® 154	Hydrogenated Palm Oil	4.00	Solid Lipid (MP: 53 – 58°C)
B	SOFTISAN® 378	Caprylic/Capric/Myristic/ Stearic Triglyceride	7.00	Melting-on-Touch Emollient (MP: 33 – 39°C)
B	Cosphaderm® T-70 Non GMO Eco	Helianthus Annuus Seed Oil (and) Tocopherol	0.20	Antioxidant
B	Corn PO4 PH „B“	Distarch Phosphate	7.00	Sensorial Modifier
C	Peony Extract	Helianthus Annuus Hybrid Oil (and) Paeonia Officinalis Flower Extract	1.00	Plant Extract

PROCESS

1. Mix phase A and stir until all pigments are fully wetted
2. Melt (60°C) and stir SOFTISAN® 378 prior use
3. Weigh phase B
4. Add phase B to A, heat (80°C) and stir
5. Add phase C shortly before filling
6. Fill into mold/packaging below 65°C

FORMULA DATA

Appearance: Rosy-red balm

pH: n.a.

Viscosity: n.a.

Stability test: Passed (3 months
@ 20 & 40°C,
1 month @ 50°C)

Aw test: Passed (<0.75, according
to ISO 29621)



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V1.0