



IOI OLEOCHEMICAL

PERSONAL CARE

FORMULATIONS À LA CARTE

Edition 2020



IOI Oleo GmbH

Dear customer and dear reader,

We are proud to present you the third collection of formulations developed by our “CARE Studio” application lab in Hamburg.

This year, we put a focus on sustainability, more precisely on water-free and water-less formulations. This is not only a big trend in the cosmetic industry, but also both our conviction and proof of our ecological consciousness. By reducing water in formulations, we gain a variety of benefits such as less packaging, reduced product weight, sustainability. Perfect reasons for an ecologically committed consumer!

Our CARE Studio is delighted to support you with our formulations and prototypes and thus shorten the time-to-market for your own new cosmetic products.

Are there any new projects on the way, in which the CARE Studio can be of help? Just let us know by dropping us an e-mail to carestudio@ioioleo.de.

Your CARE Studio Team

Bath Care

Jellylicious Shower	4
Shower Explosion	6
Bloom it! Natural Shower Oil to Milk	8

Body Care

Mayday Rescue Balm	10
Nailed it! Polish Remover for Water Based Lacquers	12
Feel it! Cold Process Moisturizing Lotion	14
Light²Rich Transformer Lotion	16
Refreshing Leg Lotion	18
Smoothing Foot Balm	20

Face Care

Soothing Clay Mask	22
10 INCI Lotion	24
Veganista Face Moisturizer	26
Veganista Face Tonic	28
Dewy Glow Brightening Cream	30
No more Blues - Bluelight Defence Cream	32
Balm-to-Oil Moisturising Cleanser	34

Color Care

Oh là là, Cheeky Cream Blush	36
Moonlight Glow Cream	38
Cream-to-Powder Shimmer Dust	40
Insta-Moist Lip Balm	42
Marble Kiss Lipstick	44
Pink Perfection Lipstick	46
Sheer Innocence Lipstick	48

Hair Care

Hair & Scalp Hydrating Mask	50
Happy Hair! Happy Earth! - Solid Conditioning Bar	52

Men's Care

Smooth Operator Beard Oil	54
---------------------------	----



Enjoy this arty piece of fun in jelly form during your daily shower. Thanks to the combination of IMWITOR® PG3 C10 that refats and softens the skin and SOFTISAN® conditionHAIR, which moisturizes your skin during and after showering, you will have squeaky clean but super soft and moisturized skin. Just take the Jellylicious Shower, moisturize it and the fun begins!

Just as a tip from formulator to formulator: if you want the Jellylicious Shower fun never to end, set the pH below pH 5.5. As a result, SOFTISAN® conditionHAIR is positiveley charged and cocoons your skin, even during the rinsing.

PREPARATION



1. Heat the water on the magnetic stirrer to 80°C. Mix and heat phase A in given order up to 80°C. Adjust pH to 4.5 - 5.5 if necessary.
2. Premix phase B until the mixture is lump free.
3. Add phase B to phase A and keep stirring for 10 minutes at 80°C.
4. Pour the mixture into moulds and allow to cool down.

SUPPLIERS

IOI Oleo	IMWITOR®, SOFTISAN®
BASF	PLANTACARE®
drom	Parfum
Kao	BETADET®
Schülke & Mayr	euxyl®
Safic Alcan	SAFIC' CARE
SunChemical	INTENZA®
Sandream Impact	Diamond Sunny Gold

Jellylicious Shower

No.: 835

PHASE	TRADE NAME	INCI	%	FUNCTION
A	Water demin.	Aqua	34.7	Diluent
A	PLANTACARE® 2000 UP	Decyl Glucoside (and) Aqua	10.0	Surfactant
A	Citric Acid 20% Solution	Aqua (and) Citric Acid	0.2	pH-Adjustment
A	Eisenkraut & Zitronen 30213988	Parfum (EU)/ Fragrance (US)	0.7	Parfum
A	BETADET® HR 50K	Aqua (and) Cocamidopropyl Betaine	5.0	Co-Surfactant
A	IMWITOR® PG3 C10	 Polyglyceryl-3 Caprate	5.0	Refatting Agent and Co-Surfactant
A	SOFTISAN® conditionHAIR	 PCA Glyceryl Oleate	1.0	Skin Conditioning Agent
A	euxyl® PE 9010	Phenoxyethanol (and) Ethylhexylglycerin	1.0	Preservative
B	Glycerin	Glycerin	40.0	Humectant
B	SAFIC' CARE T CI	Chondrus Crispus	2.0	Gelling Agent
B	C91-6113 INTENZA® Yellow Taffeta	Synthetic Fluorphlogopite (and) CI 19140	0.1	Color
B	C91-6153 INTENZA® Blue Chambray	Synthetic Fluorphlogopite (and) CI 42090	0.1	Color
B	Diamond Sunny Gold GCX-8321	Aluminum Calcium Sodium Silicate (and) Titanium Dioxide (and) Iron Oxides (and) Tin Oxide	0.2	Effect Pigment



Shower Explosion may sound dangerous - but believe us, it is just the opposite. It is a care explosion with the fun of using a bath bomb under the shower. How does it work? SOFTISAN® 378, a semi-solid emollient, connects all powdery ingredients and leaves a light and caring skin feel, SOFTISAN® conditionHAIR provides moisture, SOFTISAN® GC8 protects the product from germs and IMWITOR® PG3 C10 ensures extra creamy foam - all-natural, all eco-friendly. What's in for you besides sparkly fun and clean and cared skin? The Shower Explosion bombs are super handy, water-free, travel friendly and use less water during application than a conventional bath bomb.

PREPARATION





1. Grind Citric Acid for 5x5 sec.
2. Mix the citric acid powder with the rest of phase A.
3. Melt the pasty components of phase B (35-40°C), then add phase C.
4. Mix phase A and phase B/C until the mixture looks and feels like wet sand.
5. Press into desired shape, than place the Shower Explosion in the freezer (10 min). Remove from mould.

SUPPLIERS

IOI Oleo	IMWITOR®, SOFTISAN®
AGRANA	MAISITA
Bell	Parfum
Kao	EMAL®

Shower Explosion

No.: 842

PHASE	TRADE NAME	INCI	%	FUNCTION
A	Sodium Bicarbonate	Sodium Bicarbonate	48.0	Leavening Agent and Fizzing Aid
A	Citric Acid	Citric Acid	19.0	Fizzing Aid
A	MAISITA 9040	Zea Mays (Corn) Starch	8.5	Sensorial Modifier
A	EMAL® 10 G-3	Sodium Lauryl Sulfate	12.5	Surfactant
B	SOFTISAN® 378	 Caprylic/Capric/Myristic/ Stearic Triglyceride	8.0	Light Emollient and Structure Imparting Agent
B	SOFTISAN® conditionHAIR	 PCA Glycerol Oleate	1.0	Skin Conditioning Agent
B	SOFTISAN® GC8	 Glycerol Caprylate	1.0	Binder and Anti-Microbial Active
B	IMWITOR® PG3 C10	 Polyglyceryl-3 Caprate	1.0	Surfactant and Foam Enhancer
C	Nivesse DF Extra 0797442	Parfum (EU)/ Fragrance (US)	1.0	Parfum



IMWITOR® 375 is a versatile and natural emulsifier that leads to the blooming effect of this shower oil to milk product.

IMWITOR® PG3 C10 acts in synergy with IMWITOR® 375 to improve the cleansing properties and the shower oil to milk effect, while leading to enhanced refatting properties.

SOFTISAN® GC8 acts as a co-surfactant and protects the product from germs.

MIGLYOL® Coco 810 is a fast spreading emollient, providing a caring skin feel during the shower and a light, silky and powdery feel after the shower.

PREPARATION

1. Weigh out the ingredients one by one and mix until a homogeneous transparent solution is obtained.

SUPPLIERS

IOI Oleo

Bell





IMWITOR®, MIGLYOL®,
SOFTISAN®

Parfum

Bloom it!

Natural Shower Oil to Milk

No.: 849

PHASE	TRADE NAME		INCI	%	FUNCTION
A	IMWITOR® 375		Glyceryl Citrate/Lactate/Linoleate/Oleate	8.0	Emulsifier
A	IMWITOR® PG3 C10		Polyglyceryl-3 Caprate	4.0	Surfactant and Refatting Agent
A	SOFTISAN® GC8		Glyceryl Caprylate	4.0	Co-Surfactant
A	MIGLYOL® Coco 810		Coco-Caprylate/Caprate	42.0	Light Emollient
A	Sunflower Oil		Helianthus Annuus (Sunflower) Seed Oil	40.0	Emollient
A	Tocopherol		Tocopherol	1.0	Antioxidant
A	Nivesse DF Extra 0797442		Parfum (EU)/ Fragrance (US)	1.0	Parfum



Non-Palm based raw material



RSPO MB Grade



Mayday! Mayday! Is your skin screaming for help? Is it dry, patchy, itchy or just not smooth anymore? Help is here with the Mayday Rescue Balm. Its oil mixture comprising of vegetable oils and our sensory emollients is effective in making your skin look and feel healthy after an overnight cure. SOFTIGEN®PURA melts on your skin leaving a pleasant film and reducing TEWL significantly, whereas SOFTISAN® conditionHAIR conditions and moisturizes. The thick balm gets absorbed quickly, working behind scenes the whole night. Awake renewed with skin that feels fresh, healthy, and beautiful. Apply when and wherever needed.

PREPARATION

1. Mix and heat all ingredients to approx. 80°C.
2. Cool down to approx. 50 - 55°C while stirring and fill into moulds.
3. Allow to cool down to room temperature.






SUPPLIERS

IOI Oleo DYNASAN®, MIGLYOL®,
SOFTIGEN®, SOFTISAN®,
WITARIX®

KahlWax Candelilla Wax

Mayday Rescue Balm

No.: 831




PHASE	TRADE NAME	INCI	%	FUNCTION
A	DYNASAN® 118	 Tristearin	3.0	Structure Imparting and Stabilizing Agent
A	WITARIX® MCT C8	 Tricaprylin	15.0	Transforming Emollient
A	SOFTIGEN®PURA	 Caprylic/Capric Triglyceride (and) Hydrogenated Rapeseed Oil	8.0	Rich Emollient and Skin Protector
A	MIGLYOL® OE	 Oleyl Erucate	14.0	Tackiness Reducing Emollient
A	Castor Oil	Ricinus Communis (Castor) Seed Oil	40.5	Emollient
A	SOFTISAN® conditionHAIR	 PCA Glyceryl Oleate	1.0	Skin Conditioning Agent
A	Kahlwax 2039L Candelilla Wax	Euphorbia Cerifera (Candelilla) Cera	4.0	Wax
A	Sweet Almond Oil	Prunus Amygdalus Dulcis (Sweet Almond) Oil	14.0	Emollient
A	Tocopherol	Tocopherol	0.5	Antioxidant



Painting nails and trying every possible color is a thing most teens and women love to do. Just by a new color, you can not only change the outfit, but also your mood. Nowadays it is not only about fun and color, but also about the environment and health. The trend goes to natural and water-based nail polishes. Great for application and health but unfortunately difficult to remove. The combination of IMWITOR® 375 as solubiliser and the two very polar oils MIGLYOL® T-C7 and WITARIX® MCT C8 ensures a healthy yet effective removal of the water-based lacquers while caring for your skin and nails. Easy and healthy to use for all ages.

Nailed it! Polish Remover for Water Based Lacquers

No.: 839

PHASE	TRADE NAME		INCI	%	FUNCTION
A	IMWITOR® 375		Glyceryl Citrate/Lactate/Linoleate/Oleate	5.0	Solubiliser
A	MIGLYOL® T-C7		Triheptanoin	31.5	Polar Emollient
A	WITARIX® MCT C8		Tricaprylin	32.0	Polar Emollient
A	Ethanol		Ethanol	30.0	Solvent
A	Nivesse DF Extra 0797442		Parfum (EU)/ Fragrance (US)	1.0	Parfum
A	Tocopherol		Tocopherol	0.5	Antioxidant

PREPARATION

1. Weigh out the ingredients one by one and mix until a homogeneous transparent solution is obtained.

SUPPLIERS

IOI Oleo	IMWITOR®, MIGLYOL®, WITARIX®
Bell	Parfum



IMWITOR® 375 is a natural and versatile liquid emulsifier, that allows the formulator to create light textures, without any compromise in terms of stability.

MIGLYOL® Coco 810 leaves a light and silky skin feel and enhances the spreadability of the cream due to its fast spreading capability.

MIGLYOL® T-C7 leads to a light, smooth and non-oily skin feel.

MIGLYOL® DO und OE lead to a rich and smooth skin feel with long playtime while reducing the tackiness of the lotion.

PREPARATION






1. Mix phase A until a transparent solution is obtained.
2. Add phase B to phase A and homogenize (3 min @ 12.000 rpm).
3. Add phase C and mix. If necessary, homogenize again.
4. Adjust pH to pH 5.5 - 6.5 if necessary.

SUPPLIERS

IOI Oleo	IMWITOR®, MIGLYOL®
Alchemy Ingredients	Sucrathix®
Cosphatec	Cosphaderm®
Bell	Parfum

Feel it! Cold Process Moisturizing Lotion

No.: 848

PHASE	TRADE NAME	INCI	%	FUNCTION
A	IMWITOR® 375	 Glyceryl Citrate/Lactate/Linoleate/Oleate	4.0	O/W Emulsifier
A	MIGLYOL® Coco 810	 Coco-Caprylate/Caprates	6.0	Light Emollient
A	MIGLYOL® T-C7	 Triheptanoin	6.0	Light Emollient
A	MIGLYOL® DO	 Decyl Oleate	5.0	Tackiness Reducing Emollient
A	MIGLYOL® OE	 Oleyl Erucate	5.0	Tackiness Reducing Emollient
A	Sucrathix® VX	Microcrystalline Cellulose (and) Cellulose Gum (and) Xanthan Gum	1.0	Viscosity and Gelling Agent
B	Water demin.	Aqua	68.6	Diluent
B	Glycerin	Glycerin	3.0	Humectant
B	Cosphaderm® POP	Propanediol (and) Caprylyl Glycol (and) Phenylpropanol	1.0	Alternative Preservative
C	Nivesse DF Extra 0797442	Parfum (EU)/ Fragrance (US)	0.40	Parfum



IMWITOR® 600 in combination with the surfactant creates this skin sensation, resulting in a lotion transforming from light to rich feel.

SOFTIGEN®PURA is a natural skin protector by decreasing the transepidermal water loss.

MIGLYOL® T-C7 leads to a dry and non-oily skin feel.

MIGLYOL® 8810 makes the skin silky and smooth.

SOFTISAN® conditionHAIR gives moisture to the skin.

PREPARATION

1. Mix phase B until KELTROL® is completely dissolved.
2. Add phase C to phase B under stirring.
3. Heat phases A and B/C to 80°C.
4. Add phase A to B/C and homogenize (3 min @ 5.000 - 8.000 rpm).
5. Cool down to 30-40°C while stirring.
6. Add phase D.

SUPPLIERS

IOI Oleo	IMWITOR®, MIGLYOL®, SOFTIGEN®, SOFTISAN®
KahlWax	Sunflower Seed Wax
Sasol	NAFOL®
CP Kelco	KELTROL®
Schülke & Mayr	euxyl®
BASF	PLANTAPON®
Bell	Parfum

Light²Rich Transformer Lotion

No.: 812

PHASE	TRADE NAME	INCI	%	FUNCTION
A	IMWITOR® 600	 Polyglyceryl-3 Polyricinoleate	4.0	W/O Emulsifier
A	SOFTIGEN®PURA	 Caprylic/Capric Triglyceride (and) Hydrogenated Rapeseed Oil	2.0	Rich Emollient and Skin Protector
A	MIGLYOL® T-C7	 Triheptanoin	5.0	Light Emollient
A	MIGLYOL® 8810	 Butylene Glycol Dicaprylate/Dicaprate	5.0	Light Emollient
A	SOFTISAN® conditionHAIR	 PCA Glyceryl Oleate	0.3	Skin Conditioning Agent
A	Shea Butter	Butyrospermum Parkii (Shea) Butter	2.0	Emollient
A	6607L Sunflower Seed Wax	Helianthus Annuus Seed Cera (and) Ascorbyl Palmitate (and) Tocopherol	0.8	Wax
A	NAFOL® 1618 H	Cetearyl Alcohol	2.5	Consistency Agent
B	Water demin.	Aqua	71.0	Diluent
B	Glycerin	Glycerin	4.0	Humectant
B	KELTROL® CG-SFT	Xanthan Gum	0.6	Gelling Agent
B	euxyl® PE 9010	Phenoxyethanol (and) Ethylhexylglycerin	1.0	Preservative
C	PLANTAPON® LGC Sorb	Sodium Lauryl Glucose Carboxylate (and) Lauryl Glucoside	1.5	Surfactant
D	0798185 White Flair	Parfum (EU)/ Fragrance (US)	0.3	Parfum



Parents are on their feet the whole day. Taking care of the kids, rushing to work and balancing their relationships. Sometimes legs can feel a little tired and sleepy. Apply the Refreshing Leg Lotion for instantly energized legs! The super-light texture gets fast absorbed and leaves a smooth and silky skin feel. The combination of different sensory emollients leads to an instant but lasting smooth skin feel - MIGLYOL® Coco 810, silky, fast-spreading, MIGLYOL® 829 ECO, rich, slow-spreading and SOFTISAN® 378, melts on the skin, semi-solid fast-absorbing emollient. SOFTISAN® conditionHAIR instantly moisturizes your legs and improves the skin barrier. Refresh and care on the go!

PREPARATION








1. Weigh both phases A and B and heat them separately to approx. 75-80°C.
2. Add phase B to phase A and homogenize (3 min @ 12.000 rpm).
3. Allow to cool (35-40°C) while stirring.
4. Add phase C while stirring.
5. Adjust the pH to pH 5.8 - 6.0 if necessary.

SUPPLIERS

IOI Oleo	IMWITOR®, MIGLYOL®, SOFTISAN®
Sasol	NAFOL®
Cosphatec	Cosphaderm®
Symrise	Frescolat®
DuPont Tate & Lyle	Zemea®
Sensient	Unicert
drom	Parfum

Refreshing Leg Lotion

No.: 840

PHASE	TRADE NAME	INCI	%	FUNCTION
A	IMWITOR® 375	 Glyceryl Citrate/Lactate/Linoleate/Oleate	2.0	O/W Emulsifier
A	IMWITOR® 900 K	 Glyceryl Stearate	1.0	Co-Emulsifier
A	NAFOL® 1618 H	Cetearyl Alcohol	2.0	Consistency Agent
A	MIGLYOL® Coco 810	 Coco-Caprylate/Caprates	5.0	Light Emollient
A	MIGLYOL® T-C7	 Triheptanoin	2.0	Light Emollient
A	MIGLYOL® DO	 Decyl Oleate	5.0	Tackiness Reducing Emollient
A	SOFTISAN® 378	 Caprylic/Capric/Myristic/Stearic Triglyceride	2.0	Light Emollient and Structure Imparting Agent
A	MIGLYOL® 829 ECO	 Caprylic/Capric/Succinic Triglyceride	3.0	Rich Emollient
A	Cosphaderm® X soft	Xanthan Gum	0.6	Gelling Agent
A	Frescolat® X-Cool	Menthyl Ethylamido Oxalate	1.0	Cooling Agent
B	Water demin.	Aqua	68.6	Diluent
B	Cosphaderm® POP	Propanediol (and) Caprylyl Glycol (and) Phenylpropanol	1.2	Alternative Preservative
B	Zemea® Propanediol	Propanediol	5.0	Humectant
C	Unicert Green K7015-J, 1% Aqueous Solution	Aqua (and) CI 61570	0.6	Color
C	Unicert Yellow 08005-J, 1% Aqueous Solution	Aqua (and) CI 19140	0.2	Color
C	Oceania 49384079	Parfum (EU)/ Fragrance (US)	0.3	Parfum



Your feet want some love - show them your appreciation for carrying you every day and everywhere you want to go with this Smoothing Foot Balm. The rich texture smoothes and cares for your feet, not only during the day but especially overnight. We recommend applying a thick layer of this balm, putting on socks and awake with super soft and loved happy feet! IMWITOR® 372 P and IMWITOR® 900 K lead to the creamy texture, whereas SOFTISAN® conditionHAIR moisturizes your feet and improves their skin barrier. The sensory emollients MIGLYOL® Coco 810, WITARIX® MCT C8 and SOFTISAN® 378 provide an instant yet lasting smooth skin feel and care for your stressed feet.

PREPARATION







1. Weigh both phases A and B and heat them separately to approx. 75°C.
2. Add phase B to phase A and homogenize (3 min @ 12.000 rpm).
3. Allow to cool (35 - 40°C) while stirring.
4. Add phase C while stirring.
5. Adjust the pH to pH 5.5 - 6.0 if necessary.

SUPPLIERS

IOI Oleo	IMWITOR®, MIGLYOL®, SOFTISAN®, WITARIX®
Sasol	NAFOL®, NACOL
Alchemy Ingredients	Sucrathix®
Symrise	Frescolat®
Cosphatec	Cosphaderm®
drom	Parfum
Sensient	Unicert

Smoothing Foot Balm

No.: 846

PHASE	TRADE NAME	INCI	%	FUNCTION
A	IMWITOR® 372 P	 Glyceryl Stearate Citrate	4.0	O/W Emulsifier
A	IMWITOR® 900 K	 Glyceryl Stearate	2.0	Co-Emulsifier
A	NAFOL® 1618 H	Cetearyl Alcohol	2.0	Consistency Agent
A	NACOL 22-98	Behenyl Alcohol	1.0	Consistency Agent
A	MIGLYOL® Coco 810	 Coco-Caprylate/Caprata	5.0	Light Emollient
A	WITARIX® MCT C8	 Tricaprylin	11.0	Transforming Emollient and Dispersing Aid
A	SOFTISAN® 378	 Caprylic/Capric/Myristic/Stearic Triglyceride	7.0	Light Emollient and Structure Imparting Agent
A	SOFTISAN® conditionHAIR	 PCA Glyceryl Oleate	1.0	Skin Conditioning Agent
A	Tocopherol	Tocopherol	0.5	Antioxidant
A	Sucrathix® VX	Microcrystalline Cellulose (and) Cellulose Gum (and) Xanthan Gum	1.0	Gelling Agent
A	Frescolat® X-Cool	Menthyl Ethylamido Oxalate	1.0	Cooling Agent
B	Water demin.	Aqua	59.1	Diluent
B	Cosphaderm® POP	Propanediol (and) Caprylyl Glycol (and) Phenylpropanol	1.2	Alternative Preservative
B	Glycerin	Glycerin	3.0	Humectant
C	Oceania 49384079	Parfum (EU)/ Fragrance (US)	0.4	Parfum
C	Unicert Green K7015-J, 1% Aqueous Solution	Aqua (and) CI 61570	0.6	Color
C	Unicert Yellow 08005-J, 1% Aqueous Solution	Aqua (and) CI 19140	0.2	Color



This Soothing Clay Mask purifies and cares for your skin. The combination of ingredients makes it perfect for sensitive skin types. IMWITOR® 372 P is a powerful emulsifier that helps emulsify the caring oils. MIGLYOL® Coco 810 functions as a silky emollient, MIGLYOL® 829 ECO provides a long-lasting caring feel and SOFTISAN® conditionHAIR conditions your skin during and post-application as it stays onto your skin, even after rinsing the mask. The fusion of all these powerful ingredients results in a smooth and creamy textured mask. Apply a thin layer onto your face, neck and décolletage. Now take a deep breath, relax and wait 10 to 15 minutes until the mask starts to dry/is fully dry. Wash your face or the area applied with lukewarm water or a damp washcloth and enjoy your clean, purified and soothed skin!

PREPARATION





1. Heat phase A and phase B to 80°C.
2. Add phase A to phase B and homogenize (3 min @ 12.000 rpm).
3. Add phase C right after homogenizing at 60°C, then add phase D in small amounts under stirring.
4. Once homogenous add phase E and stir for another 10 min.
5. Adjust pH between 5.0 to 5.5 if necessary.

SUPPLIERS

IOI Oleo	IMWITOR®, MIGLYOL®, SOFTISAN®
Sasol	NAFOL®
CP Kelco	KELTROL®
DuPont Tate & Lyle	Zemea®
Schülke & Mayr	euxyl®
ECKART	SYNCRYSTAL
Bell	Parfum

Soothing Clay Mask

No.: 834

PHASE	TRADE NAME	INCI	%	FUNCTION
A	IMWITOR® 372 P	 Glyceryl Stearate Citrate	2.5	O/W Emulsifier
A	MIGLYOL® Coco 810	 Coco-Caprylate/Caprate	3.0	Light Emollient
A	MIGLYOL® 829 ECO	 Caprylic/Capric/Succinic Triglyceride	3.0	Rich Emollient and Dispersing Aid
A	SOFTISAN® conditionHAIR	 PCA Glyceryl Oleate	1.0	Skin Conditioning Agent
A	NAFOL® 1618 H	Cetearyl Alcohol	1.0	Stabilizing Agent
B	Water demin.	Aqua	40.9	Diluent
B	KELTROL® CG-T	Xanthan Gum	0.7	Gelling Agent
B	Zemea® Propanediol	Propylene Glycol	5.0	Humectant
B	euxyl® PE 9010	Phenoxyethanol (and) Ethylhexylglycerin	1.0	Preservative
C	SYNCRYSTAL Jade	Synthetic Fluorphlogopite (and) Titanium Dioxide (and) Ferric Ferrocynaide (and) Iron Oxides (and) Tin Oxide	1.5	Color
D	French Green Clay	Illite (and) Kaolin (and) Montmorillonite	20.0	Clay
D	Kaolin	Kaolin	20.0	Clay
E	Nivesse DF Extra 0797442	Parfum (EU)/ Fragrance (US)	0.4	Parfum



In a society where apps are used to check products and ingredients, it is not easy for cosmetic formulators to hit the wishes and needs of customers. With this 10 INCI lotion, your customers just have 10 ingredients and absolutely nothing to worry about. This un-fragranced lotion is made from a combination of the very mild and versatile emulsifier IMWITOR® 375 and the co-emulsifier IMWITOR® 900 K. The selected sensory emollients MIGLYOL® Coco 810 (for a silky skin feel and instant smoothness), WITARIX® MCT C8 pure coconut (transforms on your skin from rich and oily to silky and smooth providing instant and lasting smoothness) and SOFTISAN® 378 (melts on your skin for lasting smoothness) ensure a sophisticated skin feel. No compromises with absolute efficacy!

PREPARATION

1. Weigh both phases and heat them separately to approx. 75°C.
2. Add phase A to phase B and homogenize (3 min @ 12.000 rpm).
3. Allow to cool while stirring.
4. Adjust the pH to pH 5.5 - 6.0 if necessary.

SUPPLIERS



IOI Oleo

Schülke & Mayr
CP Kelco

IMWITOR®, MIGLYOL®,
SOFTISAN®, WITARIX®
euxyl®
KELTROL®

10 INCI Lotion

No.: 841

PHASE	TRADE NAME	INCI	%	FUNCTION
A	Water demin.	Aqua	80.0	Diluent
A	Glycerin	Glycerin	2.5	Humectant
A	euxyl® PE 9010	Phenoxyethanol (and) Ethylhexylglycerin	1.0	Preservative
B	KELTROL® CG-SFT	Xanthan Gum	0.5	Gelling Agent and Stabilizer
B	IMWITOR® 375	 Glyceryl Citrate/Lactate/Linoleate/ Oleate	2.0	O/W Emulsifier
B	IMWITOR® 900 K	 Glyceryl Stearate	2.0	Co-Emulsifier
B	MIGLYOL® Coco 810	 Coco-Caprylate/Caprate	5.0	Light Emollient
B	WITARIX® MCT C8 pure coconut	 Tricaprylin	4.0	Transforming Emollient
B	SOFTISAN® 378	 Caprylic/Capric/Myristic/ Stearic Triglyceride	3.0	Light Emollient and Structure Imparting Agent



IMWITOR® 375 is a natural and versatile liquid emulsifier that allows the formulator to create light textures without any compromises in terms of stability.

IMWITOR® 900 K adds body and richness to the formulation

MIGLYOL® Coco 810 is a fast spreading emollient providing a silky, powdery & dry skin feel.

MIGLYOL® T-C7 leads to a light, smooth and non-oily skin feel.

MIGLYOL® DO leads to a rich and smooth skin feel with long playtime while reducing the tackiness of the face moisturizer.

PREPARATION

1. Heat phase A and B to approx. 75°C.
2. Add phase B to phase A and homogenize (3 min @ 12.000 rpm).
3. Cool phases A/B to 30°C under continuous stirring. Add phase C.
4. Adjust the pH to pH 5.5 - 6.0 if necessary.






SUPPLIERS

IOI Oleo
Cosphatec
Schülke & Mayr
Merck

IMWITOR®, MIGLYOL®
Cosphaderm®
euxyl®
Timiron®

Veganista Face Moisturizer

No.: 826


PHASE	TRADE NAME	INCI	%	FUNCTION
A	IMWITOR® 375	 Glyceryl Citrate/Lactate/Linoleate/Oleate	2.0	O/W Emulsifier
A	IMWITOR® 900 K	 Glyceryl Stearate	1.5	Co-Emulsifier
A	MIGLYOL® Coco 810	 Coco-Caprylate/Caprates	4.0	Light Emollient
A	MIGLYOL® T-C7	 Triheptanoin	6.0	Light Emollient
A	MIGLYOL® DO	 Decyl Oleate	5.0	Tackiness Reducing Emollient
A	Cosphaderm® KG	Amorphophallus Konjac Root Extract	0.3	Gelling Agent
B	Glycerin	Glycerin	3.0	Humectant
B	Water demin.	Aqua	75.2	Diluent
B	euxyl® PE 9010	Phenoxyethanol (and) Ethylhexylglycerin	1.0	Preservative
C	Timiron® Splendid Violet	Titanium Dioxide (and) Mica (and) Silica	2.0	Color



SOFTIGEN® 767 is a popular mild cleansing agent with excellent refatting properties also able to solubilize parfum.

Veganista Face Tonic

No.: 828

PHASE	TRADE NAME	INCI	%	FUNCTION
A	Water demin.	Aqua	86.7	Diluent
A	Disodium EDTA	Disodium EDTA	0.1	Chelating Agent
A	Panthenol	Panthenol	1.0	Active
A	Zitronengras Bio Extrakt (P-00021703)	Glycerin (and) Aqua (and) Cymbopogon Citratus Extract	2.0	Extract
A	Glycerin	Glycerin	3.0	Humectant
A	Zemea® Propanediol	Propanediol	3.0	Humectant
A	Cosphaderm® Hexiol	1,2 Hexanediol	3.0	Alternative Preservative
B	30213993 Gruener Tee	Parfum (EU)/ Fragrance (US)	0.2	Parfum
B	SOFTIGEN® 767	 PEG-6 Caprylic/Capric Glycerides	1.0	Solubilizer and Refatting Agent

PREPARATION

1. Prepare phases A and B.
2. Add phase A to phase B under stirring and stir until clear.
3. Adjust pH value to pH 5.5 - 6.0 if necessary.

SUPPLIERS

IOI Oleo	SOFTIGEN®
Botanica	Zitronengras Bio Extrakt
DuPont Tate & Lyle	Zemea®
Cosphatec	Cosphaderm®
drom	Parfum



IMWITOR® 375 is a natural and versatile liquid emulsifier allowing the formulator to create light and surprising textures, without any compromise in terms of stability.

IMWITOR® 900 K adds body to the formulation.

SOFTISAN® conditionHAIR is a natural hair and skin conditioning agent locking moisture inside the stratum corneum and improving the skin barrier.

MIGLYOL® Coco 810 is a fast spreading emollient providing a light, silky and powdery skin feel.

WITARIX® MCT C8 leads to a rich skin feel during application and to a smooth and silky skin feel after absorption.

MIGLYOL® DO leads to a rich and smooth skin feel with long playtime while reducing the tackiness of the cream.

MIGLYOL® 829 ECO is a slow spreading emollient giving a rich but elegant skin feel with long playtime.

PREPARATION








1. Heat phase A and phase B to approx. 80°C.
2. Add phase B to phase A under stirring.
3. Stir until 40°C and add phase C.
4. Homogenize (3 min @ 12.000 rpm).
5. Adjust the pH to pH 5.5 - 6.0 if necessary.

SUPPLIERS

IOI Oleo	IMWITOR®, MIGLYOL®, SOFTISAN®, WITARIX®
Sasol	NAFOL®
DuPont Tate & Lyle	Zemea®
AGRANA	RICE PO4
Clariant	Aristoflex®
Schülke & Mayr	euxyl®
RAHN	CELLACTIVE®

Dewy Glow Brightening Cream

No.: 832

PHASE	TRADE NAME	INCI	%	FUNCTION
A	IMWITOR® 375	 Glyceryl Citrate/Lactate/Linoleate/Oleate	2.5	O/W Emulsifier
A	IMWITOR® 900 K	 Glyceryl Stearate	1.0	Co-Emulsifier
A	NAFOL® 1618 H	Cetearyl Alcohol	0.8	Consistency Agent
A	SOFTISAN® conditionHAIR	 PCA Glyceryl Oleate	1.5	Skin Conditioning Agent
A	MIGLYOL® Coco 810	 Coco-Caprylate/Caprata	8.0	Light Emollient
A	WITARIX® MCT C8 pure coconut	 Tricaprylin	5.0	Transforming Emollient
A	MIGLYOL® DO	 Decyl Oleate	0.5	Tackiness Reducing Emollient
A	MIGLYOL® 829 ECO	 Caprylic/Capric/Succinic Triglyceride	1.0	Rich Emollient
B	Water demin.	Aqua	69.1	Diluent
B	Glycerin	Glycerin	2.0	Humectant
B	Zemea® Propanediol	Propanediol	3.0	Humectant
B	RICE PO4 Natural	Distarch Phosphate	1.0	Sensorial Modifier
B	Aristoflex® Velvet	Polyacrylate Crosspolymer-11	0.6	Consistency Agent
B	euxyl® PE 9010	Phenoxyethanol (and) Ethylhexylglycerin	1.0	Preservative
C	CELLACTIVE®-WHITE	Water (and) Niacinamide (and) Alcohol Denat. (and) Zinc PCA (and) Sodium Benzoate (and) Potassium Sorbate (and) Chlorella Vulgaris/ Lupinus Albus Protein Ferment (and) Nasturtium Officinale Flower/Leaf Extract	3.0	Brightening Active



IMWITOR® 372 P as the sole emulsifier offers stability combined with a light yet caring skin feel.

The combination of MIGLYOL® 8810, MIGLYOL® 829 ECO and SOFTISAN® 378 creates astonishing silkiness and smoothness from beginning until complete absorption.

SOFTISAN® conditionHAIR moisturises the skin, while SOFTISAN® 649 locks the water deep in the epidermis and strengthens the skin barrier.

PREPARATION







1. Heat phase A and B to 75°C.
2. Add phase B to phase A and homogenize (3 min @ 12.000 rpm).
3. Stirr phase A/B until the temperature reaches 40°C and add phase C under stirring.
4. Adjust pH to pH 5.3 - 5.8 if necessary.

SUPPLIERS

IOI Oleo	IMWITOR®, MIGLYOL®, SOFTISAN®
Cosphatec	Cosphaderm®
Biosynthis	VEGELIGHT
CP Kelco	KELTROL®
Ashland	Natrosol™
Schülke & Mayr	euxyl®
Kyowa Pharma	PANASOME™
Bell	Parfum

No more Blues - Bluelight Defence Cream

No.: 809

PHASE	TRADE NAME	INCI	%	FUNCTION
A	IMWITOR® 372 P	 Glyceryl Stearate Citrate	2.5	O/W Emulsifier
A	MIGLYOL® 8810	 Butylene Glycol Dicaprylate/Dicaprate	10.0	Light Emollient
A	MIGLYOL® 829 ECO	 Caprylic/Capric/Succinic Triglyceride	1.0	Rich Emollient
A	SOFTISAN® 378	 Caprylic/Capric/Myristic/Stearic Triglyceride	2.0	Light Emollient and Structure Imparting Agent
A	SOFTISAN® 649	 Bis-Diglyceryl Polyacyladipate-2	1.0	Film Forming Agent
A	SOFTISAN® conditionHAIR	 PCA Glyceryl Oleate	1.0	Skin Conditioning Agent
A	Cosphaderm® T-70 NON GMO ECO	Tocopherol (and) Helianthus Annuus Seed Oil	0.5	Antioxidant
A	VEGELIGHT SILK	C9-12 Alkane	2.3	Emollient
A	KELTROL® CG-T	Xanthan Gum	0.2	Gelling Agent
B	Natrosol™ Plus 330 CS	Cetyl Hydroxyethylcellulose	0.5	Viscosity Agent
B	Glycerin	Glycerin	3.0	Humectant
B	Water demin.	Aqua	73.9	Diluent
B	euxyl® PE 9010	Phenoxyethanol (and) Ethylhexylglycerin	1.0	Preservative
C	PANASOME™ LUTEIN	Water (and) Butylene Glycol (and) Hydrogenated Lecithin (and) Ethanol (and) Xanthophylls (and) Safflower Oil (and) Potassium Phosphate (and) Dipotassium Phosphate (and) Phenoxyethanol	0.3	Active
C	Dexpanthenol	Dexpanthenol	0.5	Active
C	0809177 Blue Lotus ECO	Parfum (EU)/ Fragrance (US)	0.3	Parfum



WITARIX® MCT C8 leads to a caring and moisturised skin feel after rinsing the balm-like cleanser.

SOFTISAN® conditionHAIR provides moisture to the skin during and after application.

MIGLYOL® T-C7 leads to a light, smooth and non-oily skin feel.

MIGLYOL® 8810 leaves a silky, smooth and powdery skin feel.

SOFTIGEN®PURA is an emollient that acts as a natural skin protector by decreasing the transepidermal water loss.

IMWITOR® 600 is a W/O emulsifier also suitable for semi solid formulations and is forming the emulsion right on the skin during rinsing process.

PREPARATION




1. Heat phase A to 75°C.
2. Cool down the mixture to 45°C with stirring.
3. Fill in packaging and allow to cool down.

SUPPLIERS

IOI Oleo	IMWITOR®, MIGLYOL®, SOFTIGEN®, SOFTISAN®, WITARIX®
KahlWax	Beeswax, Rosewax
BASF	PLANTACARE®

Balm-to-Oil Moisturising Cleanser

No.: 811

PHASE	TRADE NAME	INCI	%	FUNCTION
A	WITARIX® MCT C8	 Tricaprylin	12.0	Transforming Emollient
A	SOFTISAN® conditionHAIR	 PCA Glyceryl Oleate	0.5	Skin Conditioning Agent
A	MIGLYOL® T-C7	 Triheptanoin	12.0	Light Emollient
A	MIGLYOL® 8810	 Butylene Glycol Dicaprylate/Dicaprate	10.0	Light Emollient
A	SOFTIGEN®PURA	 Caprylic/Capric Triglyceride (and) Hydrogenated Rapeseed Oil	10.0	Rich Emollient and Skin Protector
A	IMWITOR® 600	 Polyglyceryl-3 Polycricinoleate	2.4	W/O Emulsifier
A	8104 Beeswax White	Cera Alba	14.0	Wax
A	6692 Rose Wax	Rosa Damascena Flower Cera	2.0	Wax
A	PLANTACARE® 2000 UP	Decyl Glucoside (and) Aqua	20.0	Surfactant
A	Sunflower Oil	Helianthus Annuus (Sunflower) Seed Oil	16.6	Emollient
A	Tocopherol	Tocopherol	0.5	Antioxidant



Oh là là? Oh là là!

The Cheeky Cream Blush is everything you need for rosy cheeks. The cream-gel melts on your skin and turns into a mattifying cream that stays on your skin the whole day. MIGLYOL® Gel B does not only act as texturiser but also ensures the non-oily and velvety touch. The combination of the silky MIGLYOL® Coco 810, the rich MIGLYOL® 829 ECO that helps with dispersing the pigments and the sensory transforming WITARIX® MCT C8 ensures a balanced spreading cascade. The pasty emollient SOFTISAN® 378 gives not only a smooth skin feel, but also the desired texture. MIGLYOL® DO reduces the tackiness. Color and care is possible thanks to SOFTISAN® conditionHAIR that moisturizes your dry cheek area and improves the skin barrier. Buildable color - take a small amount of the Cheeky Cream Blush and apply it to the apples of your cheek. If wished repeat until the desired intensity is reached.

PREPARATION








1. Mix all ingredients of phase A and heat to 50°C. Homogenize for a short time.
2. Put phase B in a larger beaker. Add phase A slowly under high stirring until a gel is formed.
3. Mix phase C and add little by little to the gel mixture of A/B.
4. Add Phase D one by one and stir rapidly until a homogenous gel is obtained.

SUPPLIERS

IOI Oleo	MIGLYOL®, SOFTISAN®, WITARIX®
Alchemy Ingredients	Sapogel
TAYCA Corporation	Titanium Dioxide
Sandream Impact	SanTalc, Majestic Rhubarb
AGRANA	RICE PO4
SunChemical	D&C Red
Bell	Parfum

Oh là là Cheeky Cream Blush

No.: 838

PHASE	TRADE NAME	INCI	%	FUNCTION
A	MIGLYOL® Coco 810	 Coco-Caprylate/Caprata	6.0	Light Emollient
A	MIGLYOL® 829 ECO	 Caprylic/Capric/Succinic Triglyceride	2.0	Rich Emollient and Dispersing Aid
A	WITARIX® MCT C8	 Tricaprylin	2.0	Sensory Emollient and Dispersing Aid
A	SOFTISAN® conditionHAIR	 PCA Glyceryl Oleate	1.0	Skin Conditioning Agent
A	SOFTISAN® 378	 Caprylic/Capric/Myristic/Stearic Triglyceride	2.0	Light Emollient and Structure Imparting Agent
A	MIGLYOL® DO	 Decyl Oleate	2.0	Tackiness Reducing Emollient
A	MIGLYOL® Gel B	 Caprylic/Capric Triglyceride (and) Stearalkonium Hectorite (and) Propylene Carbonate	30.0	Texturiser and Structurant
A	Castor Oil	Ricinus Communis (Castor) Seed Oil	2.0	Emollient and Dispersing Aid
A	Tocopherol	Tocopherol	1.0	Antioxidant
B	Sapogel Q	Glycerin (and) Aqua (and) Quillaja Saponaria Wood Extract (and) Saponaria Officinalis (Soapwort) Extract	20.0	Gel Builder
C	Titanium Dioxide MT-100TV	Titanium Dioxide	5.0	Pigment
C	SanTalc 511	Talc	15.0	Pigment
C	RICE PO4 Natural	Distarch Phosphate	9.9	Sensory Modifier
D	Majestic Rhubarb MCM-RIO4	Mica (and) CI 77492	0.9	Color
D	SWD-4511 D&C Red 7 Ca Lake	Synthetic Wax (and) CI 15850	0.8	Color
D	Nivesse DF Extra 0797442	Parfum (EU)/ Fragrance (US)	0.4	Parfum



The water-free product gives a subtle and soft glow that highlights your best features. MIGLYOL® T-C7 is a non-oily and light emollient, very polar and therefore helping to disperse the pigments. WITARIX® MCT C8 transforms from an oily and rich feel to something incredibly soft and silky whereas SOFTISAN® 378 melts on your skin, ensures an easy application and leaving a soft and non-oily skin feel. Before dancing in the moonlight apply the Moonlight Glow Cream to areas wanting to be highlighted - e.g. the cupid's bow, underneath the eyebrow, inner eye corner, cheeks, shoulders, décolletage or legs.

Moonlight Glow Cream

No.: 845

PHASE	TRADE NAME	INCI	%	FUNCTION
A	WITARIX® MCT C8	 Tricaprylin	50.0	Transforming Emollient and Dispersing Aid
A	MIGLYOL® T-C7	 Triheptanoin	20.0	Light Emollient and Dispersing Aid
A	SOFTISAN® 378	 Caprylic/Capric/Myristic/Stearic Triglyceride	5.0	Light Emollient and Structure Imparting Agent
A	6607L Sunflower Seed Wax	Helianthus Annuus (Sunflower) Seed Cera (and) Ascorbyl Palmitate (and) Tocopherol	4.0	Wax
A	6684 Rose Wax	Rosa Damascena Flower Cera	2.0	Wax
A	2039 Candelilla Wax	Euphorbia Cerifera (Candelilla) Cera	3.5	Wax
A	Tocopherol	Tocopherol	0.5	Antioxidant
A	SYNCRYSTAL Ivory	Synthetic Fluorphlogopite (and) Titanium Dioxide (and) Iron Oxides (and) Tin Oxide	15.0	Color

PREPARATION






1. Mix and heat all ingredients to approx. 80 - 85°C.
2. Cool down to approx. 70-75°C while stirring and fill into moulds.
3. Allow to cool down to room temperature.

SUPPLIERS

IOI Oleo	MIGLYOL®, SOFTISAN®, WITARIX®
KahlWax	Sunflower Seed Wax, Rose Wax, Candelilla Wax
Eckart	SYNCRYSTAL

Cream-to-Powder Shimmer Dust

No.: 830

PHASE	TRADE NAME	INCI	%	FUNCTION
A	MIGLYOL® Gel B	 Caprylic/Capric Triglyceride (and) Stearalkonium Hectorite (and) Propylene Carbonate	42.0	Texturiser and Gelling Agent
B	MIGLYOL® Coco 810	 Coco-Caprylate/Caprates	7.0	Light Emollient
B	WITARIX® MCT C8	 Tricaprylin	8.0	Transforming Emollient and Dispersing Aid
B	SOFTISAN® 100	 Hydrogenated Coco-Glycerides	4.0	Solid Lipid and Consistency Agent
B	IMWITOR® 600	 Polyglyceryl-3 Polyricinoleate	2.0	W/O-Emulsifier
B	CETIOL® MM	Myristyl Myristate	4.0	Emollient
B	Tocopherol	Tocopherol	1.0	Antioxidant
C	Water demin.	Aqua	4.0	Diluent
D	Timiron® Splendid Red	Mica (and) Titanium Dioxide (and) Silica	3.0	Color
D	Timiron® Silk Red	Titanium Dioxide (and) Mica (and) Tin Oxide	3.0	Color
D	SanTalc 511	Talc	12.0	Pigment
D	RICE PO4 Natural	Distarch Phosphate	10.0	Sensorial Modifier

MIGLYOL® Gel B maintains its homogeneity in molten and solidified stages (improved heat stability) and facilitates the application of the shimmer dust. It is responsible for this soft and surprising texture.

MIGLYOL® Coco 810 is a fast spreading emollient providing a silky, powdery and dry skin feel.

WITARIX® MCT C8 leads to a rich skin feel during application and to a smooth and silky skin feel after absorption.

SOFTISAN® 100 controls the melting behaviour (melting point of approx. 32°C). Unlike waxes SOFTISAN® 100 is a triglyceride with a very pleasant skin feel when molten.

IMWITOR® 600 is a W/O emulsifier also suitable for pasty formulations.

PREPARATION

1. Heat phase B to approx. 60°C.
2. Add phase C drop by drop to phase B under stirring and stir until an emulsion is formed.
3. Add phase A to phases B/C and homogenize (3 min @ 10.000 rpm).
4. Add phase D one by one and stir until a homogenous paste is obtained.

SUPPLIERS

IOI Oleo	IMWITOR®, MIGLYOL®, SOFTISAN®, WITARIX
BASF	CETIOL®
Merck	Timiron®
Sandream Impact	SanTalc
AGRANA	RICE PO4

Be insta-ready with this Insta-Moist Lip Balm. Instantly softened, well-moisturized lips and a hint of color - your followers will see it and you will feel it! The special balm sensory profile is achieved due to our consistency agents SOFTISAN® 154 and DYNASAN® 118 - providing consistency and structure without a drag or waxy feel. The combination of several vegetable oils with MIGLYOL® OE leads to reduced tackiness, WITARIX® MCT C8 makes your lips super smooth and SOFTIGEN® PURA reduces the transepidermal water loss significantly, whereas SOFTISAN® conditionHAIR conditions and moisturizes your lips. Color + care in an instant. Selfies make more fun when you feel good!

PREPARATION









1. Heat phase A up to 80-85°C while stirring.
2. Cool down to 70°C while stirring and add phase B. Stir until homogenous.
3. Fill into container and allow to cool down.

SUPPLIERS

IOI Oleo	DYNASAN®, IMWITOR®, MIGLYOL®, SOFTIGEN®, SOFTISAN®, WITARIX®
Kahlwax	Carnauba Wax, Candelilla Wax
SunChemical	INTENZA®
Bell	Parfum

Insta-Moist Lip Balm

No.: 843

PHASE	TRADE NAME	INCI	%	FUNCTION
A	WITARIX® MCT C8	 Tricaprylin	15.0	Transforming Emollient and Dispersing Aid
A	MIGLYOL® OE	 Oleyl Erucate	12.0	Tackiness Reducing Emollient
A	SOFTIGEN® PURA	 Caprylic/Capric Triglyceride (and) Hydrogenated Rapeseed Oil	8.0	Rich Emollient and Skin Protector
A	Castor Oil	Ricinus Communis (Castor) Seed Oil	26.0	Emollient and Dispersing Aid
A	Sweet Almond Oil	Prunus Amygdalus Dulcis (Sweet Almond) Oil	9.0	Emollient
A	Jojoba Oil	Simmondsia Chinensis (Jojoba) Seed Oil	5.0	Emollient
A	SOFTISAN® 154	 Hydrogenated Palm Oil	10.0	Solid Lipid and Consistency Agent
A	DYNASAN® 118	 Tristearin	3.0	Consistency Agent
A	6642 Carnauba Wax Organic	Copernicia Cerifera (Carnauba) Cera	2.0	Wax
A	2039L Candelilla Wax	Euphorbia Cerifera (Candelilla) Cera	1.0	Wax
A	IMWITOR® 600	 Polyglyceryl-3 Polyricinoleate	2.0	Texturizer
A	SOFTIGEN® 701 ECO	 Glyceryl Ricinoleate (and) Tocopherol	5.0	Gliding Agent
A	SOFTISAN® conditionHAIR	 PCA Glyceryl Oleate	1.0	Skin Conditioning Agent
A	Tocopherol	Tocopherol	0.5	Antioxidant
B	C91-6133 INTENZA® Rubis Velvet	Synthetic Fluorophlogopite (and) CI 15850	0.1	Color
B	Raspberry Lips 6800026	Parfum (EU)/ Fragrance (US)	0.4	Parfum

Marble Kiss Lipstick

No.: 844

This masterpiece is more than its glossy and marbled surface. Marble Kiss combines red color with white creamy color for an arty look with additional benefits. Thanks to high-hold (SOFTISAN® 649) and shine (SOFTISAN® PG2 C10) agents, the red reveals a radiant color that lingers on the lips. The white creamy phase combines unlimited hydration (SOFTISAN® conditionHAIR) with repairing oils (WITARIX® MCT C8 and MIGLYOL® OE). Each application on the lips is unique, as is the hydration and care mix, and the fusion of the two colors into one showcases the unique personality of the wearer.








PREPARATION*


1. Mix all components of Caring Cream Stick phase A and Color Stick phase A and heat to 75-80°C.
2. Add parfum to both lipstick masses.
3. Pour both lipstick masses into the mould at the same time to create the marble swirl. Make sure that about the same amount runs out.
4. Let allow to cool down (30 min @ refrigerator), then remove the sticks from the moulds.

SUPPLIERS

IOI Oleo	MIGLYOL®, SOFTIGEN®, SOFTISAN®, WITARIX®
KahlWax	Carnauba Wax, Candelilla Wax
Sandream Impact	Ecoperse
SunChemical	D&C Red
Bell	Parfum

* for two lipstick masses (Caring Cream Stick & Color Stick)

PHASE	TRADE NAME	INCI	CARE %	COLOR %	FUNCTION
A	WITARIX® MCT C8	 Tricaprylin	27.0	23.6	Transforming Emollient and Dispersing Aid
A	MIGLYOL® OE	 Oleyl Erucate	12.5	16.5	Rich Emollient and Tackiness Reducer
A	Castor Oil	Ricinus Communis (Castor) Seed Oil	25.1	29.5	Emollient and Dispersing Aid
A	SOFTISAN® conditionHAIR	 PCA Glyceryl Oleate	5.0		Lip Conditioning Agent
A	SOFTIGEN® 701 ECO	 Glyceryl Ricinoleate (and) Tocopherol	2.0		Gliding Agent
A	SOFTISAN® PG2 C10	 Polyglyceryl-2 Caprate		2.0	Glossiness Agent
A	6642 Carnauba Wax	Copernicis Cerifera (Carnauba) Cera	8.0	7.5	Wax
A	2039L Candelilla Wax	Euphorbia Cerifera (Candelilla) Cera	8.0	8.0	Wax
A	Tocopherol	Tocopherol	1.0	0.5	Antioxidant
A	Ecoperse White W 47051	CI 77891 (and) Octyldodecyl Oleate	8.0		Color
A	SOFTISAN® 649	 Bis-Diglyceryl Polyacyladipate-2		2.0	Long-Lasting Film Former
A	SWD-4512 D&C Red 6 Ba Lake	Synthetic Wax (and) CI 15850		10.0	Color
A	SOFTISAN® 378	 Caprylic/Capric/Myristic/Stearic Triglyceride	3.0		Light Emollient and Structure Imparting Agent
B	Raspberry Lips 6800026	Parfum (EU)/ Fragrance (US)	0.4	0.4	Parfum

 Non-Palm based raw material

 RSPO MB Grade



WITARIX® MCT C8 leads to a rich and cared lip feel during and to a smooth and silky feel after application.

MIGLYOL® OE enables high spreadability and the non-sticky character of the lipstick.

SOFTISAN® conditionHAIR is a natural skin conditioning agent locking moisture inside the stratum corneum.

SOFTIGEN® 701 ECO leads to a better glideability of the lipstick.

SOFTISAN® PG2 C10 enhances the glossiness of the lipstick.

SOFTISAN® 649 enhances long-lasting properties and water resistance of the lipstick.

PREPARATION







1. Mix phase A1 (If possible use a three roll mill to distribute the pigments homogeneously).
2. Add phase A and melt A1/A to approx. 80/85°C.
3. Add phase B right before filling the lipsticks into the moulds.
4. Let allow to cool down (30 min @ refrigerator), then remove the sticks from the moulds.

SUPPLIERS

IOI Oleo	MIGLYOL®, SOFTIGEN®, SOFTISAN®, WITARIX®
SanDream	Ecoperse
SunChemical	SunCroma
KahlWax	Carnauba Wax, Candelilla Wax
Bell	Parfum

Pink Perfection Lipstick

No.: 829

PHASE	TRADE NAME	INCI	%	FUNCTION
A1	WITARIX® MCT C8	 Tricaprylin	21.0	Transforming Emollient and Dispersing Aid
A1	MIGLYOL® OE	 Oleyl Erucate	16.5	Medium Rich Emollient
A1	Castor Oil	Ricinus Communis (Castor) Seed Oil	19.5	Emollient and Dispersing Aid
A1	Ecoperse White W-47051	CI 77891 (and) Octyldodecyl Oleate	10.0	Color
A1	SunCroma D&C Red 22 Al Lk	CI 45380	10.0	Color
A	SOFTISAN® conditionHAIR	 PCA Glycerol Oleate	1.0	Lip Conditioning Agent
A	SOFTIGEN® 701 ECO	 Glycerol Ricinoleate (and) Tocopherol	2.0	Gliding Agent
A	SOFTISAN® PG2 C10	 Polyglyceryl-2 Caprate	2.0	Glossiness Agent
A	SOFTISAN® 649	 Bis-Diglycerol Polyacyladipate-2	2.0	Long-Lasting Film Former
A	Tocopherol	Tocopherol	0.5	Antioxidant
A	6642 Carnauba Wax	Copernicia Cerifera (Carnauba) Cera	7.5	Wax
A	2039L Candelilla Wax	Euphorbia Cerifera (Candelilla) Cera	7.5	Wax
B	0813954 Kirsche saftig	Parfum	0.5	Parfum

This sheer lipstick gives your lips everything they could ever ask for. A subtle coral lip color combined with great moisturizing properties due to the presence of SOFTISAN® conditionHAIR. SOFTISAN® 378 positively influences the melting behavior on the lips and SOFTIGEN® 701 ECO leads to a better gliding of the lipstick.

PREPARATION









- Mix and heat all ingredients to 80°C.
If possible disperse the powders (phase B) first in WITARIX® MCT C8.
- Add the parfum immediately before filling the lipstick into the moulds.
- Let allow to cool down (30 min @ refrigerator), then remove the sticks from the moulds.

SUPPLIERS

IOI Oleo	IMWITOR®, MIGLYOL®, SOFTIGEN®, SOFTISAN®, WITARIX®
KahlWax	Sunflower Seed Wax, Candelilla Wax
Cosphatec	Cosphaderm®
Sandream Impact	Fiesta Copper Coral, Ecoperse, Majestic Rhubarb
Bell	Parfum

Sheer Innocence Lipstick

No.: 810

PHASE	TRADE NAME	INCI	%	FUNCTION
A	MIGLYOL® DO	 Decyl Oleate	12.5	Tackiness Reducing Emollient
A	WITARIX® MCT C8	 Tricaprylin	10.0	Transforming Emollient and Dispersing Aid
A	MIGLYOL® 829 ECO	 Caprylic/Capric/Succinic Triglyceride	10.0	Rich Emollient and Dispersing Aid
A	SOFTISAN® 378	 Caprylic/Capric/Myristic/Stearic Triglyceride	6.0	Light Emollient and Structure Imparting Agent
A	IMWITOR® PG3 DIS	 Polyglyceryl-3 Diisostearate	10.0	Texturizer
A	SOFTISAN® conditionHAIR	 PCA Glyceryl Oleate	2.0	Lip Conditioning Agent
A	SOFTISAN® 649	 Bis-Diglyceryl Polyacyladipate-2	0.5	Long-Lasting Film Former
A	SOFTIGEN® 701 ECO	 Glyceryl Ricinoleate (and) Tocopherol	5.0	Gliding Agent
A	6607L Sunflower Seed Wax	Helianthus Annuus (Sunflower) Seed Cera (and) Ascorbyl Palmitate (and) Tocopherol	8.0	Wax
A	2039L Candelilla Wax	Euphorbia Cerifera (Candelilla) Cera	14.0	Wax
A	Castor Oil	Ricinus Communis (Castor) Seed Oil	20.0	Emollient and Dispersing Aid
A	Cosphaderm® T-70 NON GMO ECO	Tocopherol (and) Helianthus Annuus Seed Oil	0.5	Antioxidant
B	Fiesta Copper Coral FCL-CCO	Synthetic Fluorphlogopite (and) CI 77891 (and) CI 16035 (and) CI 77861	2.1	Color
B	Ecoperse Red 6 R6L-D94	CI 15850:2 (and) Octyldodecyl Oleate	1.1	Color
B	Ecoperse White W-47051	CI 77891 (and) Octyldodecyl Oleate	1.5	Color
B	Ecoperse Yellow 5 Y5L-69002	FD&C Yellow 5 Al Lake (and) Octyldodecyl Oleate	0.3	Color
B	Majestic Rhubarb MCM-RIO4	Mica (and) CI 77492	1.1	Color
B	Raspberry Lips 6800026	Parfum (EU)/ Fragrance (US)	0.4	Parfum



SOFTISAN® 649 offers skin and hair protection through film forming properties.

IMWITOR® 372 P provides the right structure making the formulation suitable for a jar.

WITARIX® MCT C8 leads to a cared scalp and hair feel during application and to a smooth and silky feel post application.

SOFTISAN® conditionHAIR is a natural hair conditioning agent that facilitates the combability of hair and providing moisture to the scalp.

MIGLYOL® 8810 leaves a silky, smooth silicone-like hair feel in combination with SOFTISAN® conditionHAIR.

PREPARATION






1. Disperse Sucrathix® in phase A under stirring and heat to 80°C.
2. Heat phase B to 80°C.
3. Add phase B to phase A under constant stirring and stir till the mixture reaches 40°C.
4. Add phase C to phases A/B and homogenize (3 min @ 12.000 rpm)
5. Adjust the pH to pH 4.0 - 4.5 if necessary.

SUPPLIERS

IOI Oleo	IMWITOR®, MIGLYOL®, SOFTISAN®, WITARIX®
Alchemy Ingredients	Sucrathix®
Sasol	NAFOL®, NACOL®
Schülke & Mayr drom	euxyl® Parfum

Hair & Scalp Hydrating Mask

No.: 814

PHASE	TRADE NAME	INCI	%	FUNCTION
A1	Sucrathix® VX	Microcrystalline Cellulose (and) Cellulose Gum (and) Xanthan Gum	1.3	Gelling Agent
A	Glycerin	Glycerin	10.0	Humectant
A	Water demin.	Aqua	59.1	Diluent
B	NAFOL® 1618 H	Cetearyl Alcohol	4.0	Consistency Agent
B	NACOL® 22-98	Behenyl Alcohol	1.0	Consistency Agent
B	SOFTISAN® 649	 Bis-Diglyceryl Polyacyladipate-2	2.4	Film Forming Agent
B	IMWITOR® 372 P	 Glyceryl Stearate Citrate	4.0	O/W Emulsifier
B	WITARIX® MCT C8 pure coconut	 Tricaprylin	5.0	Transforming Emollient
B	SOFTISAN® conditionHAIR	 PCA Glyceryl Oleate	6.0	Skin and Hair Conditioning Agent
B	MIGLYOL® 8810	 Butylene Glycol Dicaprylate/Dicaprate	5.0	Light Emollient
B	Shea Butter	Butyrospermum Parkii (Shea) Butter	1.0	Emollient
C	euxyl® PE 9010	Phenoxyethanol (and) Ethylhexylglycerin	1.0	Preservative
C	Milch & Vanille 30213984	Parfum (EU)/ Fragrance (US)	0.2	Parfum



**WATERLESS COSMETICS?
THE ULTIMATE GO-GREEN TREND!**

When consumers buy cosmetics, they also buy the amount of water these products contain. Water is not an active ingredient; it is the carrier that unites all other raw materials.

Choosing solid cosmetics as alternatives demonstrates ecological consciousness. By reducing water in formulations, we gain a variety of benefits, such as less packaging, reduced product weight and sustainability. Good reasons for an ecologically committed consumer.

**THE BENEFITS OF OUR HAPPY HAIR!
HAPPY EARTH! Solid Conditioning Bar:**

- USE IT ANYWHERE
- EXPERIENCE A NEW PRODUCT SENSORIALITY
- SAVE WATER, THE ELIXIR FOR PEOPLE AND NATURE
- CONTRIBUTE TO ENVIRONMENTAL PROTECTION WITH A RESPONSIBLE ATTITUDE

PREPARATION







1. Heat phase A to approx. 85°C and homogenize.
2. Cool down to 40°C under stirring.
3. Add phase B and C and homogenize again. Fill the mass into moulds and leave it untouched for one day, then put it in the freezer for another day.

SUPPLIERS

IOI Oleo IMWITOR®, MIGLYOL®,
 SOFTISAN®
BASF PLANTACARE®
Sasol NAFOL®
KahlWax Carnauba Wax,
 Myrica Fruit Wax

Happy Hair! Happy Earth! - Solid Conditioning Bar

No.: 803

PHASE	TRADE NAME	INCI	%	FUNCTION
A	MIGLYOL® Coco 810	 Coco-Caprylate/Caprata	10.0	Light Emollient
A	MIGLYOL® Gel T	 Caprylic/Capric Triglyceride (and) Stearalkonium Bentonite (and) Propylene Carbonate	7.0	Structurant
A	IMWITOR® PG3 C10	 Polyglyceryl-3 Caprate	3.0	Co-Surfactant and Refatting Agent
A	IMWITOR® 600	 Polyglyceryl-3 Polyricinoleate	1.0	W/O Emulsifier
A	SOFTISAN® conditionHAIR	 PCA Glyceryl Oleate	2.0	Hair Conditioning Agent
A	SOFTISAN® 142	 Hydrogenated Coco-Glycerides	23.5	Solid Lipid and Consistency Agent
A	Shea Butter	Butyrospermum (Shea) Parkii Butter	14.0	Emollient
A	PLANTACARE® 1200 UP	Lauryl Glucoside	9.0	Surfactant
A	NAFOL® 1618 H	Cetearyl Alcohol	5.0	Consistency Agent
A	2442 Carnauba Wax	Copernicia Cerifera (Carnauba) Cera	6.0	Wax
A	6279L Myrica Fruit Wax	Myrica Cerifera (Bayberry) Fruit Cera	6.0	Wax
A	Argan Oil	Argania Spinosa (Argan) Kernel Oil	3.0	Emollient
B	Water demin.	Aqua	5.0	Diluent
B	Sodium Chloride	Sodium Chloride	1.0	Stabilizer
C	Tocopherol	Tocopherol	0.5	Antioxidant
C	Fragrance	Parfum (EU)/ Fragrance (US)	2.0	Parfum
C	Color		2.0	Color



IMWITOR® 375 helps dissolving the parfum and SOFTISAN® conditionHAIR resulting in a clear oil.

SOFTISAN® conditionHAIR is a natural hair and skin conditioner that facilitates the combability of the beard hair, increases its smoothness, reduces frizziness and moisturizes the delicate skin underneath.

MIGLYOL® 829 ECO is a slow spreading emollient giving a rich but elegant skin feel.

MIGLYOL® Coco 810 is a fast spreading emollient providing a light, silky and powdery skin and a smooth beard feel.

MIGLYOL® OE enables high spreadability and the non-sticky and non-oily character of the beard oil.

PREPARATION






1. Mix phase A in given order until clear.

SUPPLIERS

IOI Oleo	IMWITOR®, MIGLYOL®, SOFTISAN®
AOT drom	Arganöl Parfum

Smooth Operator Beard Oil

No.: 802

PHASE	TRADE NAME		INCI	%	FUNCTION
A	IMWITOR® 375		Glyceryl Citrate/Lactate/Linoleate/Oleate	2.0	Emulsifier and Solubiliser
A	SOFTISAN® conditionHAIR		PCA Glyceryl Oleate	2.0	Beard and Skin Conditioning Agent
A	MIGLYOL® 829 ECO		Caprylic/Capric/Succinic Triglyceride	20.5	Rich Emollient
A	MIGLYOL® Coco 810		Coco-Caprylate/Caprates	16.0	Light Emollient
A	MIGLYOL® OE		Oleyl Erucate	18.0	Medium Rich Emollient
A	Sweet Almond Oil		Prunus Amygdalus Dulcis (Sweet Almond) Oil	20.0	Emollient
A	Arganöl desodoriert, bio		Argania Spinosa (Argan) Kernel Oil	15.0	Emollient
A	Hemp Oil		Cannabis Sativa (Hemp) Seed Oil	5.0	Emollient
A	Tocopherol		Tocopherol	0.5	Antioxidant
A	Cedarwood Water		Parfum (EU)/ Fragrance (US)	1.0	Parfum

IOI Oleo GmbH

Hamburg, Germany
+49 40 28 00 31-0
personalcare@ioioleo.de
www.ioioleo.de